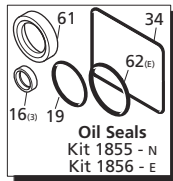
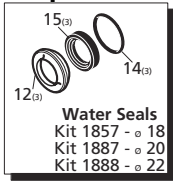
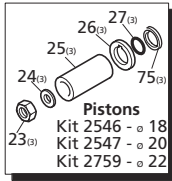
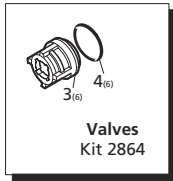


Repair Kits



Special Parts / Kits

Code	Description	Qty.
2809	Viton water seals ø18	1
2810	Viton water seals ø20	1
2811	Viton water seals ø22	1
2819	Kit for up to 180° F ø18 High Temp	1
2820	Kit for up to 180° F ø20 High Temp	1
1837	Rail Kit 5/8" - 2 Rails & 4 Bolts (N only)	1
2633	Rail Kit 1-3/4" - 2 Rails & 4 Bolts (N only)	1
2633H	Rail Kit 2-5/8" - 2 Rails & 4 Bolts (N only)	1

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	Pos	Code	Description	Qty.
1	960160	O-Ring ø17.86x2.62	6	30	1383020	Con rod - Bronze > 3000 PSI	3	61	621170	Oil seal	1
2	960090	Valve cap - Brass (478 in/lbs)	6	31	1383050	Con rod - Aluminum < 3000 PSI	3	62	1380220	O-Ring ø72.75x1.78	1
3	960850	Valve cap - ss (478 in/lbs)	6	34	1780510	O-Ring	1	63	1380210	Compete cover	1
4	1380740	Valve cap - NP (478 in/lbs)	6	35	1789010	Complete cover	1	64	1591	Electric Flange F17	1
5	960090T	Valve cap - 1/4" threaded - Brass (478 in/lbs)	1	36	1343510	Bolt M6x14 (89 in/lbs)	6	65	620610	Bolt	4
6	960850T	Valve cap - 1/4" threaded - ss (478 in/lbs)	1	37	2280100	Crankshaft 24mm	1	69	1381850	Washer	8
7	1389051	Complete valve	6	38	2280090	Crankshaft 24mm	1	75	1389270	Complete pump head - Brass ø18	1
8	880830	O-Ring ø15.54x2.62	6	39	2280070	Crankshaft 24mm	1	77	1389272	Complete pump head - NP ø18	1
9	880581	Plug 1/4" G - Brass	2	40	2280060	Crankshaft 24mm	1	79	1389271	Complete pump head - NP ø18	1
10	1380690	Plug 1/4" G NP	2	41	2280110	Crankshaft 24mm - NL	1	86	1389208	Complete pump head - Brass ø20	1
11	820510	O-Ring ø10.82x1.78	2	42	1380520	Key	1	87	1389212	Complete pump head - NP ø20	1
12	960110	Support ring ø18 □◆◆ 3	3	43	180340	Oil seal	1	88	1389268	Complete pump head - Brass ø22	1
13	840300	Support ring ø20 ■ 3	3	44	1380120	Shim 0.10 mm	1-3	89	1389269	Complete pump head - NP ø22	1
14	840320	Support ring ø22 ✱ 3	3	45	1380130	Shim 0.20 mm	1-3				
15	880320	High pressure packing ø18 □◆◆ 3	3	46	1380530	Shim 0.25 mm	1-3				
16	840290	High pressure packing ø20 ■ 3	3	47	1382810	Shim 0.05 mm	1-3	61	1080401	Back-up ring	3
17	840330	High pressure packing ø22 ✱ 3	3	48	1380040	Open bearing support (217 in/lbs)	1	77	840370	Bearing	1
18	1380090	Piston guide ø18 □◆◆ 3	3	49	740290	O-Ring ø14x1.78	3	86	1260250	Oil sight glass	1
19	1380150	Piston guide ø20 ■ 3	3	50	1980740	Plug 3/8" G	2	87	1260430	Snap ring	1
20	1380160	Piston guide ø22 ✱ 3	3	51	1260470	Bolt M8x10	4	88	1780690	Contrast disc	1
21	961240	O-Ring ø31.47x1.78	3	52	1380141	Rail 5/8" (N Version only)	2	89	1140450	O-Ring ø20.24x2.62	1
22	880330	Low pressure seal ø18 □◆◆ 3	3	53	Z-Bracket 1-3/4	Rail 1-3/4" (N Version only)	2				
23	840280	Low pressure seal ø20 ■ 3	3	54	Z-Bracket	Rail 2-5/8" (N Version only)	2				
24	840340	Low pressure seal ø22 ✱ 3	3	55	1980740	Plug 3/8" G	1				
25	1383130	Oil seal	3	56	1981180	Plug 3/8" G NP	1				
26	850370	Bolt M8x16 (217 in/lbs)	8	57	180101	O-Ring ø17.5x2	1				
27	1380050	Closed bearing support	1	58	820361	Plug 1/2" G	1				
28	640030	O-Ring ø59.99x2.62	2	59	960870	Plug 1/2" G NP	1				
29	2280240	Bearing	1	60	1381071	Pump head - Brass ø18	1				
30	1382770	Pump housing	1		1381070	Pump head - NP ø18	1				
31	880130	Vented oil cap	1		1380020	Pump head - Brass ø20	1				
32	962010	Nut M8 (106in/lbs)	3		1380680	Pump head - NP ø20	1				
33	962000	Washer ø8.1	3		1383010	Pump head - Brass ø22	1				
34	1380940	Ceramic piston ø18 □◆◆ 3	3		1383310	Pump head - NP ø22	1				
35	1380930	Ceramic piston ø20 ■ 3	3		820150	Head bolt M8x70 (217 in/lbs)	8				
36	1382360	Ceramic piston ø22 ✱ 3	3		2280260	Hollow shaft ø1-1/8"	1				
37	1380950	Slinger	3		2280200	Hollow shaft ø1-1/8"	1				
38	600180	O-Ring ø7.66x1.78	3		2280270	Hollow shaft ø1-1/8"	1				
39	1380920	Guiding piston	3		2280280	Hollow shaft ø1-1/8"	1				
40	1380060	Piston pin	3		1380320	Bearing	1				

Legend

ø 18	ø 18	ø 20	ø 22
For ○	For ●	For ■	For ✱
RKA3.5G22	RKA4G20	RKA5.5G13	RKA6.5G13
RKA3.5G25	RKA4G30A	RKA5.5G20H	RKA6.5G20H
RKA3.5G30H	RKA4G30	RKA5.5G26H	
RKA3.5G40H	RKA4G30H	RKA5.5G30H	
	RKA4G35H		For ✱
	RKA4G40H		RKA7G13
			RKA7G20H
For □			
RKA4.5G17			
RKA4.5G25H	For ◆		
RKA4.5G30H	RKA4G35NL		
RKA4.5G35H			
RKA4.5G40H			
Over 3600psi			

