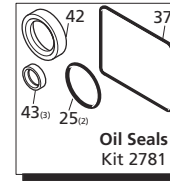
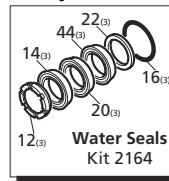
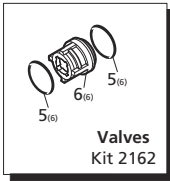


**Repair Kits**



**Special Parts / Kits**

Code	Description	Qty.
2748	Rail kit 1-1/4" - 2 Rails - 4 Bolts - 4 Washers	1

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	
1	1941360	Head bolt M10x80	(442 in/lbs)	8	35	1260250	Oil sight glass	1
2	740291	O-Ring ø14x1.78		1	36	1260430	Snap ring	1
3	2520030	Valve cap	(442 in/lbs)	6	37	1940410	O-Ring ø132x3	1
4	1940150	Ring		6	38	680560	Bolt M6x16	(89 in/lbs) 6
5	1140451	O-Ring ø20.24x2.62	12	39	2529010	Complete cover	1	
6	2529050	Complete valve	6	40	1780690	Contrast disc	1	
7	2520150	Pump head	1	41	1140450	O-Ring ø20.24x2.62	1	
8	550351	O-Ring ø23.81x2.62	1	42	820680	Seal ring	1	
9	2520040	Plug 3/4" G	1	43	1940560	Seal	3	
10	2340350	Plug 3/8" G	3	44	2520361	Gasket	3	
11	740290	O-Ring ø14x1.78	2	47	2520320	Open bearing support	1	
12	1941570	Support ring	3	60	2529200	Complete pump head	1	
13	2520200	Front piston guide	3	75	1941270	Oil sight glass	1	
14	820631	Gasket	3	76	100410	O-Ring ø34.6x2.62	1	
15	2520210	Rear piston guide	3	77	1941260	Contrast disc	1	
16	820491	O-Ring ø34.65x1.78	3	78	1941290	Snap ring	1	
17	2520260	Bolt M6x60	(106 in/lbs)	3	79	1380510	Con-rod bolt	6
18	2520250	Washer	3	80	1381550	Lockwasher	6	
19	2520240	Piston	3					
20	2520220	Ring	3		AR64516	Oil	2	
21	2520270	Spacer	3			<i>OIL CAPACITY - 32 OZ</i>		
22	2520230	Ring	3					
23	2520280	Guiding piston	3					
24	1940060	Piston pin	3					
25	1941380	O-Ring ø66.34x2.62	2					
26	1941390	Shim 0.05 mm	1-3					
27	1941400	Shim 0.10 mm	1-3					
28	1941410	Shim 0.19 mm	1-3					
29	1941420	Shim 0.25 mm	1-3					
27	2529011	Side cover w/sight glass	1					
28	2340240	Bolt M8x16	(217 in/lbs)	8				
29	1140410	Bearing	2					
30	1940050	Con rod	(89 in/lbs)	3				
31	1940170	Crankshaft 24mm	1					
32	650250	Key	1					
33	2520330	Pump housing	1					
34	1140370	Oil cap	1					

**Legend**

**ø 28**  
XWL-SS42.05  
XWL-SS42.15