



Repair Kits

Water Seals
AR1857 Ø18
AR1887 Ø20

Valves
AR2864

Pistons (XRC)
AR2546 Ø18
AR2547 Ø20
(XR)
AR1842 Ø18
AR1843 Ø20

Oil Seals
AR1855

Support Rings
AR1829 Ø18
AR1815 Ø20

Special Parts / Kits

| Code | Description | Qty. |
|------|------------------------------------|------|
| 2809 | Viton water seals ø18 | 1 |
| 2810 | Viton water seals ø20 | 1 |
| 2819 | Kit for up to 180° F ø18 High Temp | 1 |
| 2820 | Kit for up to 180° F ø20 High Temp | 1 |

| Pos | Code | Description | Qty. | Pos | Code | Description | Qty. | Pos | Code | Description | Qty. |
|-----|---------|----------------------------------|------|-----|---------|----------------------------|-----------------------|-----|----------------------|---------------------------|------|
| 1 | 960160 | O-Ring | 6 | 28 | 1789010 | Complete cover | 1 | 55 | 1381850 | Washer | 8 |
| 2 | 960090 | Valve cap Brass (478 in/lbs) | 6 | 29 | 1200430 | Bolt (89 in/lbs) | 6 | 56 | 1080401 | Back-up ring | 3 |
| 3 | 960850 | Valve cap SS (478 in/lbs) | 6 | 30 | 1380100 | Crankshaft | 1 | 57 | 1389232 | Complete pump head Ø18 | 1 |
| 4 | 1380740 | Valve cap NickelPlt (478 in/lbs) | 6 | 31 | 1380470 | Crankshaft | 1 | 57 | 1389236 | Complete pump head Ø18 NP | 1 |
| 5 | 960090T | Brass valve cap 1/4" threaded | 1 | 32 | 1380480 | Crankshaft | 1 | 57 | 1389224 | Complete pump head Ø18 NP | 1 |
| 6 | 960850T | SS valve cap 1/4" threaded | 1 | 33 | 1380520 | Key | 1 | 57 | 1389212 | Complete pump head Ø20 | 1 |
| 7 | 1389051 | Complete valve | 6 | 34 | 180340 | Oil seal | 1 | | AR64516 | Oil | 1 |
| 8 | 880830 | O-Ring | 6 | 35 | 1380530 | Shim 0.5 mm | 1-3 | | OIL CAPACITY - 15 OZ | | |
| 9 | 880581 | Plug 1/4G Brass | 2 | 36 | 1380120 | Shim 0.1 mm | 1-3 | | | | |
| 10 | 1380690 | Plug 1/4G NP | 2 | 37 | 1380130 | Shim 0.2 mm | 1-3 | | | | |
| 11 | 820510 | O-Ring | 2 | 38 | 1380040 | Open bearing sup. | 1 | | | | |
| 12 | 960110 | Support ring | 3 | 39 | 740290 | O-Ring | 2 | | | | |
| 13 | 840320 | Support ring | 3 | 40 | 880530 | Plug 3/8G | 1 | | | | |
| 14 | 880320 | High pressure packing | 3 | 41 | 1260470 | Bolt | 4 | | | | |
| 15 | 840290 | High pressure packing | 3 | 42 | 1380141 | Base | 2 | | | | |
| 16 | 1380090 | Piston guide | 3 | 43 | 880530 | Plug 3/8G Brass | 1 | | | | |
| 17 | 1380150 | Piston guide | 3 | 44 | 960860 | Plug 3/8G NP | 1 | | | | |
| 18 | 961240 | O-Ring | 3 | 45 | 180101 | O-Ring | 1 | | | | |
| 19 | 880330 | Low pressure seal | 3 | 46 | 820360 | Plug 1/2G Brass | 1 | | | | |
| 20 | 840280 | Low pressure seal | 3 | 47 | 960870 | Plug 1/2G NP | 1 | | | | |
| 21 | 880520 | Oil seal | 3 | 48 | 1381071 | Pump head Ø18 | 1 | | | | |
| 22 | 850370 | Bolt (217 in/lbs) | 8 | 49 | 1381070 | Pump head Ø18 NP | 1 | | | | |
| 23 | 1380050 | Closed bearing sup. | 1 | 50 | 1380680 | Pump head Ø20 | 1 | | | | |
| 24 | 640030 | O-Ring | 2 | 51 | 820150 | Head bolt (217 in/lbs) | 8 | | | | |
| 25 | 840370 | Bearing | 1 | 52 | 1380380 | Electric motor flange | 1 | | | | |
| 26 | 1382770 | Pump housing | 1 | 53 | 1380300 | Pump coupling | 1 | | | | |
| 27 | 880130 | Oil cap | 1 | 54 | 1321670 | Bushing | 6 | | | | |
| | 962010 | Nut (106 in/lbs) | 3 | 55 | 1380330 | Motor coupling 1-1/8 (F14) | 1 | | | | |
| | 962000 | Washer | 3 | 56 | 1380350 | Motor coupling 1-3/8 (F15) | 1 | | | | |
| | 1380940 | Piston | 3 | 57 | 1380180 | Set screw | 1 | | | | |
| | 1380930 | Piston | 3 | | 49 | 1380320 | Bearing | 1 | | | |
| | 1380950 | Slinger | 3 | | 50 | 620610 | Bolt | 1 | | | |
| | 600180 | O-Ring | 3 | | 51 | 1380220 | O-Ring | 1 | | | |
| | 1380920 | Guiding piston | 3 | | 52 | 1380460 | Electric motor flange | 1 | | | |
| | 1380060 | Piston pin | 3 | | 53 | 540290 | Bolt | 4 | | | |
| | 1380440 | Aluminium con rod <3000 PSI | 3 | | 54 | 1380370 | Electric motor flange | 1 | | | |
| | 1380290 | Bronze con rod >3000 PSI | 3 | | | | | | | | |
| | 1780510 | Gasket | 1 | | | | | | | | |

XR Version

| | | | |
|----|---------|--------------|---|
| 21 | 880291 | Piston - Ø18 | 3 |
| 22 | 960460 | Spacer | 3 |
| 23 | 880840 | O-Ring | 3 |
| 24 | 1380070 | Piston rod | 3 |
| 56 | 1940120 | Back-up ring | 3 |

Legend

| Ø 18 | Ø 18 | Ø 20 |
|-----------|-----------|----------|
| For ○ | For □ | For √ |
| XRC11.25H | XRC15.15 | XRC18.20 |
| | XRC15.20H | |
| | XRC15.25H | |
| | XRC15.28H | |

