



Repair Kits

<b>Water Seals</b> AR1857 Ø18	<b>Valves</b> AR1828	<b>Pistons (XRCV)</b> AR2546 Ø18 <b>(XR/VR)</b> AR1842 Ø18	<b>Oil Seals</b> AR1856	<b>Support Rings</b> AR1829 Ø18
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Special Parts / Kits

Code	Description	Qty.
2809	Viton water seals ø18	1
2819	Kit for up to 180° F ø18 High Temp	1

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.
1	960160	O-Ring	6	32	1343510	Bolt (89 in/lbs)	6
2	960090	Plug (478 in/lbs)	6	33	1380120	Shim 0.1 mm	1-3
3	960850	Plug (478 in/lbs)	6	33	1380130	Shim 0.2 mm	1-3
4	1380740	Plug (478 in/lbs)	6	33	1380530	Shim 0.25 mm	1-3
5	960090T	Brass valve cap 1/4" threaded	1	33	1382810	Shim 0.05 mm	1-3
6	960850T	SS valve cap 1/4" threaded	1	34	740290	O-Ring	2
7	889052	Complete valve	6	35	1980740	Plug 3/8G Brass	1
8	880830	O-Ring	6	35	1981180	Plug 3/8G NP	1
9	880581	Plug 1/4G Brass	2	36	180101	O-Ring	1
10	1380690	Plug 1/4G NP	2	37	820361	Plug 1/2G Brass	1
11	820510	O-Ring	2	37	960870	Plug 1/2G NP	1
12	1260430	Snap ring	1	38	1381071	Pump head	1
13	1260250	Oil sight glass	1	38	1381070	Pump head	1
14	1140450	O-Ring	1	39	820150	Head bolt (217 in/lbs)	8
15	960110	Support ring	3	40	1380320	Bearing	1
16	880320	High pressure packing	3	41	621170	Oil seal	1
17	1380090	Piston guide	3	42	1380220	O-Ring	1
18	961240	O-Ring	3	43	1381360	Hollow shaft Ø1"	1
19	880330	Low pressure seal	3	43	1380590	Hollow shaft Ø1"	1
20	1383130	Oil seal	3	44	1597	Gas engine flange	1
21	850370	Bolt (217 in/lbs)	4	45	180030	Bolt	4
22	1380050	Closed bearing sup.	1	46	1381850	Washer	8
23	640030	O-Ring	1	47	820440	Set screw	1
24	840370	Bearing	1	48	1080401	Back-up ring	3
25	1382770	Pump housing	1	48	1389232	Complete pump head	1
26	880130	Oil cap	1	48	1389236	Complete pump head	1
27	962010	Nut (106 in/lbs)	3	48	1389228	Complete pump head	1
28	962000	Washer	3	48	1389224	Complete pump head	1
29	1380940	Piston	3				
30	1380950	Slinger	3				
31	600180	O-Ring	3				
32	1380920	Guiding piston	3				
33	1380060	Piston Pin	3				
34	1380440	Aluminium con rod	3				
35	1380290	Bronze con rod	3				
36	1780510	O-Ring	1				
37	1789010	Complete cover	1				

Pos	Code	Description	Qty.
24	880291	Piston	3
25	960460	Spacer	3
26	880840	O-Ring	3
27	1380070	Piston rod	3
48	1940120	Ring	3

### XR/VR VERSION

<b>24</b>	<b>880291</b>	<b>Piston</b>	<b>3</b>
<b>25</b>	<b>960460</b>	<b>Spacer</b>	<b>3</b>
<b>26</b>	<b>880840</b>	<b>O-Ring</b>	<b>3</b>
<b>27</b>	<b>1380070</b>	<b>Piston rod</b>	<b>3</b>
<b>48</b>	<b>1940120</b>	<b>Ring</b>	<b>3</b>

Legend			
Ø 18	Ø 18	Ø 18	Ø 18
For ○	For □	For ▼	For ◆
XRCV3.5G25	XRCV3.5G35H	XRCV4G30	XRCV4G35H
		XRCV4G30A	
For ●		For ▲	
XRCV3.5G30H		XRCV4G32	

AR64516 Oil  
OIL CAPACITY - 15 oz